







Published in June 2023

The mechanical engineering cluster in Emilia-Romagna is known worldwide for its top companies and highly specialized SMEs leaders in their respective niches and strongly oriented towards digital transformation and industry 4.0.

## MAIN SPECIALIZATIONS



automotive



packaging machinery



mechanical and hydraulic components



lifting and handling equipment



agricultural machinery



boating



Aerospace

### HIGH CONCENTRATION OF EMPLOYEES



- Clust-ER Mech Mechatronics and Motoristics including research centres, companies and training institutes
- **MUNER** Motorvehicle University of Emilia-Romagna
- **BI-REX** Big Data Innovation and Research Excellence

#### INTERNATIONAL TRADE FAIRS

Autopromotec, E-Tech Europe, Mecspe, Mecfor, SPS-IPC-Drives, Salone del camper, Bologna international boat show, Futurmotive, and many others.



# **361,879** employees

(2021, source: Infocamere)

## 49,498 local units

(2021, source: Infocamere)

# 42.8 bln € export

(2022, Istat Coeweb 2021)

# 23.9 bln € import

(2022, Istat Coeweb)

Data processing by ART-ER

#### SOME BRANDS





EVIOSYS AETNAGROUP

# **AEROSPACE**

















And many others

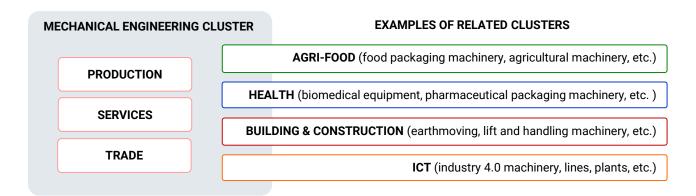




# **SECTORS & VALUE CHAINS**

Source: Infocamere 2021 Data processing by ART-ER

Mechanical engineer is the main regional cluster being strongly related to the other key sectors, providing technologies, machinery, equipment and components



Besides 'metal products' and 'machinery & equipment', many valuable productions are sub-sectors such as sport cars, yachts, sectorial machinery, etc.

Source: Infocamere 2021 integrated with Istat Asia 2020 - Data processing by ART-ER

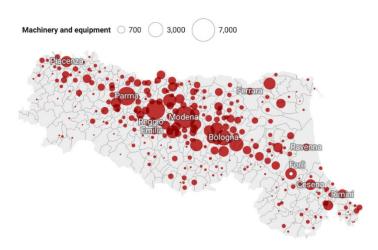
| Mechanical Engineering cluster            | N. Local Units       | N. employed          |
|---|----------------------|----------------------|
| MANUFACTURE                               |                      |                      |
| Metallurgy                                | 474                  | 8.785                |
| Metal products                            | 13.037               | 78.326               |
| Mechanical appliances/equipment/machinery | 6.205                | 98.878               |
| Electric appliances/equipment             | 1.662                | 17.621               |
| Electronics and precision mechanics       | 1.290                | 13.634               |
| Motor vehicles                            | 662                  | 18.905               |
| Other means of transport                  | 521                  | 5.341                |
| Repair and mainteinance                   | 4.646                | 17.546               |
| Total manufacture                         | 28,497               | 259,036              |
| TERTIARY                                  |                      |                      |
| Trade of motor vehicles                   | 13.9 <mark>21</mark> | 37.093               |
| Wholesale trade                           | 8.451                | <mark>26</mark> .510 |
| Services (engineering, analysis, design)  | 17.154               | <mark>2</mark> 4.901 |
| Services (rental)                         | 1.374                | 2.692                |
| Total tertiary                            | 40,900               | 91,196               |
| Total for the cluster                     | 69,397               | 350,232              |



## **TERRITORY**

Source: Infocamere 2021 Data processing by ART-ER

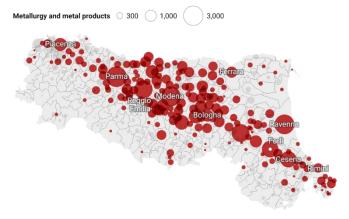
#### MECHANICAL INDUSTRY



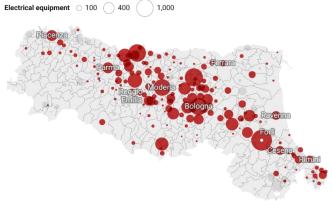
# MACHINERY AND EQUIPMENT 198,754 EMPLOYEES

Spread all over the region, this macro-sector includes sectors such as Packaging Machinery (see focus in the slide 8), Hydraulic components, Lifting and handling machinery and equipment sector, Agricultural machinery, Machine tools, Machinery for the food industry.

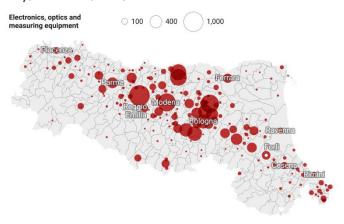
# METALURGY AND METAL PROCUCTS 185,068 EMPLOYEES



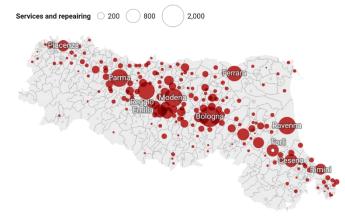
# ELECTRICAL EQUIPMENT 44,610 EMPLOYEES



# ELECTRONICS, OPTICS AND MEASURING EQUIPMENT 27,014 EMPLOYEES



# SERVICES AND REPAIRING (TRADE NOT INCLUDED) 51,566 EMPLOYEES

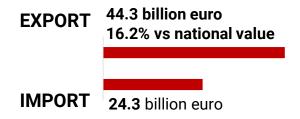


# FOREIGN TRADE

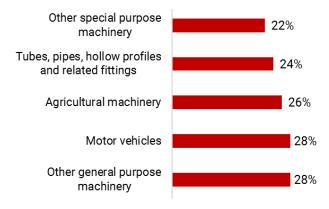
Source: Istat Coeweb 2022 Data processing by ART-ER

## REGIONAL IMPORT AND EXPORT

The mechanical sectors are **strongly export oriented (exports almost double of the imports).** Balance of trade of more than 20 billion euro (exports minus imports).

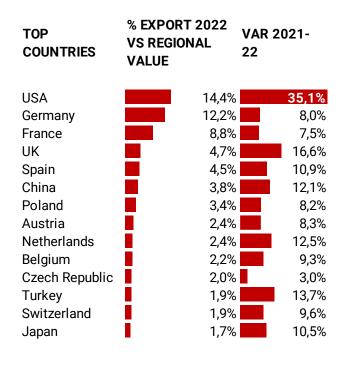


# SOME REGIONAL SPECIALIZATIONS vs ITALIAN VALUE



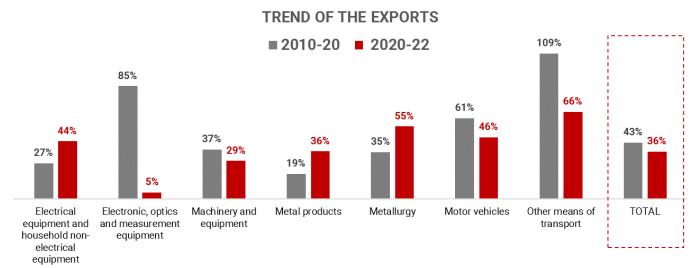
## WHERE WE EXPORT

The regional value chain is present worldwide exporting in more than 180 countries. The following are just the top 14 destinations.



# TREND OF THE EXPORTS

The whole mechanical engineering value chain in Emilia-Romagna shows a great resilience during the pandemic period, with a growth of +36% in the period 2020-22.







# **AUTOMOTIVE**

Source: Infocamere, AIDA Bureau Van Dijk, Istat Coeweb Data processing by ART-ER

| The automotive division has made Emilia-Romagna     |
|---|
| world famous as the "Motor Valley". Renowned        |
| brands have achieved the highest levels when it     |
| comes to quality, luxury and performance, thanks    |
| also to a widespread system of excellent suppliers, |
| the innovation ecosystem, and a growing             |
| commitment towards green mobility.                  |

| Automotive cluster in<br>Emilia-Romagna    | Regional value       | Percentage<br>of the<br>national<br>value | Source          |
|--|----------------------|---|-----------------|
| N. local units (2021)                      | Over 15,000          |   | Infocamere      |
| N. employed (2021)                         | Over 61,000          |   | Infocamere      |
| Turnover (2021)                            | 20.9 billion<br>euro | 10,6%                                     | AIDA BvD        |
| Turnover of manufacturing companies (2021) | 11.4 billion<br>euro | 15,2%                                     | AIDA BvD        |
| Export (2022)                              | 9.8 billion euro     | 22,3%                                     | ISTAT<br>Coeweb |
|  |                      |   |                 |

| means of transport No. Employees - 2021 | 500 2,000 5,000  |
|---|--|
| Piacenza                                | ma Ferrara Reggio Modena Emilia Bologha Revenna Foril Cesena |

The motor vehicles and other means of transport sector shows a higher concentration of employees in the provinces of Modena and Bologna followed by Reggio Emilia and Parma

## **SOME TOP COMPANIES AND PLAYERS**

#### Sport cars and bikes **Suppliers Ecosystem HPE COXA MUNER - Motorvehicle FERRARI** THPE COXA www.hpe.eu University of Emilia-Romagna www.ferrari.com motorvehicleuniversity.com/ MARELLI **MASERATI** CLUST-ER MECH www.marelli.com **CLUST-ER MECH** MASERATI www.maserati.com/ MARELLI https://mech.clust-er.it/en/ **KOHLER AUTOMOBILI KOHLER** kohlerpower.com MOTOR VALLEY **LAMBORGHINI** www.lamborghini.com **LPR Srl** https://motorvallev.it/en/ Lpr www.lpr.it **DUCATI** METALCASTELLO WWW.metalcastello.com www.ducati.com Other transport vehicles **DALLARA AVL Italia** www.dallara.it AVL 300 **FERRETTI SPA** www.avl.com E **PAGANI AUTOMOBILI** www.ferrettigroup.com **FEV Italia** FeV www.pagani.com www.fev.com **ASTRA SCUDERIA ALPHA TAURI LANDI RENZO** www.astra-trucks.com scuderiaalphatauri.com https://landirenzo.com **EVOBUS ITALIA BORGWARNER № BorgWarne ENERGICA MOTOR** EvoBus www.evobus.com/ www.borgwarner.com/ www.energicamotor.com





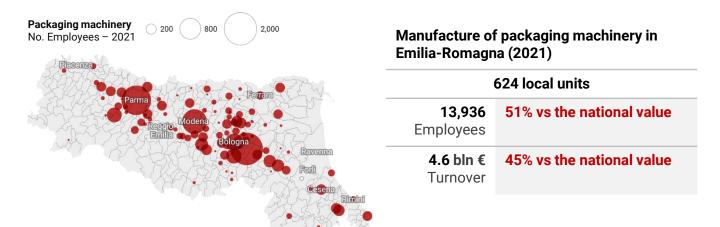
## PACKAGING DIVISION

Source: AIDA Bureau Van Dijk, web Data processing by ART-ER

The packaging division is an important regional specialization composed of **design**, **manufacturing** and trade of machinery, plants, apparatus and equipment in general for packing, packaging and refilling, in addition to design services, labelling, distribution and sales.

## PACKAGING MACHINERY IN EMILIA-ROMAGNA

Manufacturing and repairing of machinery for packaging represent the core sector of the regional packaging division.



The **highest concentration of people employed** is in the provinces of Bologna, Parma and Modena. Other districts in the sector are present also in the provinces of Reggio Emilia and Rimini.

# SOME LEADERS IN THE PACKAGING INDUSTRY

|                       | COMPANY                                  | DESCRIPTION   |
|-----------------------|--|---|
| AETNAGROUP *          | AETNA GROUP S.P.A.                       | Produces and sells on an international level wrapping machines for fully automatic stretch film packaging, shrink wrappers, shrink wrapping machines with film thrusting systems, wrap around case packaging, taping machines.  |
| C() esia<br>G.D. ACMA | COESIA Group (G.D.,<br>ACMA, etc.)       | Coesia is a leading international group including companies such as G.D (machines to produce and package cigarettes) and ACMA (packaging machine for products like: industrial bakery, confectionery, detergents and soaps, high-value products or dense/foaming, food and beverages).                  |
| Sustain Ability       | I.M.A. Industria<br>Macchine Automatiche | Produces packaging solutions, mainly with IMA SAFE S.R.L.and IMA FLAVOUR S.R.L for the Pharmaceutical and Nutraceutical, Cosmetic and Other, Tea and Coffee sectors.  |
| MARCHESINI<br>GROUP   | MARCHESINI GROUP                         | Produces machines for: cosmetic labelling, phial labelling, flacons, thermoformers, wallets, cartoners, vertical type cartoners, Wrapping and Overwrapping, Case packing and Palletizing.   |
| OCM@<br>Moving ideas  | OCME Srl                                 | Company which specializes in the Beverage industry. It supplies complete production lines for: Beer, Mineral water, Soft drinks, Wine & liqueurs. It also focuses on FTC (Food, Toiletries and Chemicals) for which it supplies filling systems for viscous liquids, packaging and palletizing systems. |
| <b><b>⊗</b> SACMI</b> | SACMI                                    | Produces a complete range of automatic machinery for labelling glass, plastic and metal containers for the beverage, food, detergent, pharmaceutical and packaging sectors; sorting lines, packaging and palletizing for the ceramic industry; refilling machinery.                                     |
| Tetra Pak             | TETRA PAK<br>PACKAGING<br>SOLUTIONS      | Produces: containers, treatment systems (for milk and dairy products drinks, cheese, ice cream, convenience foods), refilling machines, distribution systems, assistance.   |



## **AEROSPACE**



Aerospace is one of the main priorities in the development strategy of the Emilia-Romagna Region, with strong synergies with the mechanical engineering and automotive clusters in aerospace-related fields: helicopters, aircrafts, drones, composite and advanced materials, fastening elements, cubesats, nano-satellites and additive manufacturing. Big Data and Supercomputing also play a key role in many applications related to aerospace, including weather forecast, earth observation, simulation/development, VR/AR. Regional clusters related to aerospace work on applications that include health & well-being and agri-food, ranging from commercial space flights to precision farming. infoaerospace@art-er.it

## SPACE ECONOMY IN EMILIA-ROMAGNA

### SOME OF THE TOP COMPANIES

#### **HELICOPTERS/ AIRCRAFTS**

- CURTI
- ELYTRON AERONAUTICA
- FAMA' HELICOPTERS

#### ADVANCED AND COMPOSITE **MATERIALS**

- DALLARA COMPOSITI
- BARCELLA
- BUCCI COMPOSITES
- MAE
- NOVAC

#### **FASTENING ELEMENT AND** STRUCTURAL COMPONENTS AND **SYSTEM**

• POGGIPOLINI

#### COMPONENTS IN TITANIUM, STEEL. ALUMINIUM

MATECAM

#### **CUBESATS**

- SITAEL
- CSHARK
- NPC SPACEMIND

#### **ENGINES**

- DIESELJET
- AERNOVA AEROSPACE
- · LUCCHI R.

#### PRINTED CIRCUITS BOARDS

- CISTELAIER
- REDOX

#### ADDITIVE MANUFACTURING

- BEAMIT
- CRP TECHNOLOGY

#### ADAS AND AUTONOMOUS DRIVING

HIPERT

#### **DRONES**

- DIFLY
- ITALDRON
- ZEPHYR
- CURTI

#### **SOLUTIONS IN SPACE APPLICATIONS**

- ADAPTRONICS
- HIGHFTECH
- NPC SPACEMIND
- NAUTILUS
- NOVAC and many more

#### **EARTH OBSERVATION**

- MEEO
- STUDIOMAPP
- GECOSISTEMA

## **HEALTH, WELL-BEING AND FOOD** FOR AEROSPACE

- TECHNOGYM
- BARILLA
- GRUPPO VILLA MARIA
- gASTRONOMICA (start-up)

# WITH REGIONAL INVOLVEMENT

PROJECTS/INITIATIVES

- Initiative supporting space economy collaboration in Houston
- · Mirror GOV SAT COM (Innovative satellite system)
- · Mirror Copernicus (innovative infrastructures)
- · I-CIOS (Commercial In Orbit Servicing)
- · Agreement between regional government and national air force
- Regional membership in European network NEREUS

## ECOSYSTEM/ COLLABORATIVE R&D

- CICLOPE University of Bologna Centre for International Cooperation in Long Pipe
- · Clust-ER Mech FLY.ER value chain "avionics and aerospace"
- Clust-ER Innovate, Clust-ER Health, **Clust-ER Agrifood**
- IR4I Innovation and Research in Aerospace/Aeronautics.
- **ANSER** Aeronautics and Space in Emilia-Romagna.
- CINECA The largest Italian computing centre.
- Forli Aeronautical Technology Pole -Facilities and laboratories dedicated to training, research, experimentation
- · Forum for the promotion of the regional aerospace cluster, including universities, technopoles, research centres

















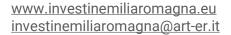














# **FDI - Foreign Investments**

Source: AIDA Bureau Van Dijk, ART-ER/Invest in Emilia-Romagna

Some important Foreign Direct Investments (FDI) in mechanical engineering in Emilia-Romagna

| COMPANY   | INVESTOR                                     | COUNTRY OF ORIGIN | TYPE OF BUSINESS   |
|---|--|-------------------|--|
| METAL PRODUCTS  |  |                   |  |
| EVIOSYS PACKAGING ITALIA Srl                                | TITAN HOLDINGS COÖPERATIEF U.A.              | Netherlands       | Metal packaging for food industry  |
| CISA Spa  | ALLEGION PLC                                 | Ireland           | Lock, cylinders, keys and other security solutions                         |
|   | <b>ELECTRONICS, OPTICS A</b>                 | ND MEASURING E    | QUIPMENT   |
| TEKO TELECOM Srl  | HENRY CLAY BLVD. ANNEX<br>LLC / JMA WIRELESS | USA               | Communication systems  |
| MARPOSS ITALIA Spa  | MARPOSS AG                                   | Switzerland       | Precision equipment. Inspection, measurement and process control solutions |
|   | PUMPS, HYDRAULICS AND RE                     | FRIGERATION SYS   | STEMS DIVISION   |
| EMERSON AUTOMATION<br>SOLUTIONS FINAL CONTROL<br>ITALIA SrI | EMERSON ELECTRIC CO                          | USA               | Valves, actuators and regulators   |
| BUCHER HYDRAULICS Spa                                       | BUCHER INDUSTRIES AG                         | Switzerland       | Manufacture of other pumps and compressors                                 |
|   | AUTOMATION AND INDUS                         | STRIAL MECHANIC   | CS DIVISION  |
| TETRA PAK   | TETRA LAVAL HOLDINGS B.V.                    | Netherlands       | Machinery and mechanical equipment   |
| BERCO   | THYSSENKRUPP AG                              | Germany           | Undercarriage solutions for earthmoving machinery                          |
| AMADA ITALIA SrI  | AMADA HOLDINGS CO., LTD.                     | Japan             | Manufacture of other machinery and equipment (incluse parti e accessori)   |
| CFT Spa   | ATS CORPORATION                              | Canada            | Solutions covering the entire production process of Food and Beverage      |
|   | TRANSPORT VEHICLES                           | AND THEIR COM     | PONENTS  |
| DUCATI / LAMBORGHINI  | VOLKSWAGEN (FAMILIEN PORSCHE/PIECH)          | Germany           | Motorcycles / Automotive   |
| MASERATI  | STELLANTIS N.V.                              | Netherland        | Automotive   |
| MANITOU ITALIA Srl  | MANITOU B.F.                                 | France            | Machinery and mechanical equipment   |
| TOYOTA MATERIAL HANDLING                                    | TOYOTA INDUSTRIES CORPORATION                | Japan             | Material handling equipment  |
| AVL Italia Srl  | AVL List GmbH                                | Austria           | Power Train System Engeneering   |
| BORGWARNER SYSTEMS LUGO<br>Srl                              | BORGWARNER INC                               | USA               | Electrified vehicle products   |
| LOMBARDINI Srl  | THE KOHLER FAMILY                            | USA               | Engines  |
| FERRETTI Spa  | GOVERNMENT OF CHINA                          | China             | Luxury yacht shipyard  |
| META SYSTEM   | SHENZHEN DEREN ELECTRONIC CO.,LTD.           | China             | Automotive Electronic Design   |
| ENERGICA MOTOR COMPANY<br>Spa                               | IDEANOMICS, INC.                             | USA               | Electric motorcycle  |
| GOLDONI KEESTRACK Srl                                       | PFH  | Belgium           | Tractors   |
| DANA MOTION SYSTEMS ITALIA<br>SrI                           | DANA INCORPORATED                            | USA               | Mechanical transmission products   |
| C.I.A.P COSTRUZIONE ITALIANA<br>APP. DI PRECISIONE Spa      | HONDA MOTOR LTD                              | Japan             | Gearboxes and motorcycle gears   |



# INTERNATIONAL FAIRS



| AUTOMOTIVE SECTOR                                  |  |   |
|--|--|---|
| 3  | AUTOPROMOTEC www.autopromotec.com Automotive Equipment and Aftermarket Products  | Where: Bologna<br>Key figures: 75,141 professional<br>exhibitors (2022)       |
| E-TECH<br>EUROPE 2023                              | E-TECH EUROPE www.e-tech.show The automotive electrification industry  | Where: Bologna<br>Key figures: more than 3,300 specialized<br>visitors (2023) |
| FUTUR<br>MOTIVE<br>DATE STALES<br>To @AMOST MOTION | FUTURMOTIVE <a href="https://www.futurmotive.com">www.futurmotive.com</a> Energy and ecology transition and new business model for the automotive industry | Where: Bologna<br>Key figures: integrated in Autopromotec<br>in 2022          |
| IL SALONE DEL CAMPER                               | SALONE DEL CAMPER www.salonedelcamper.it Caravanning and tourism en plein air  | Where: Parma Key figures: more than 100,000 exhibitors (2022)                 |

## OTHER TRADE FAIRS WHICH INVOLVE COMPANIES FROM THE VARIOUS MECHANICAL SECTORS

| EIMA INTERNATIONAL | - www.eima.it Agricultural Machinery |  |
|--------------------|--------------------------------------|--|

CIBUS TEC - www.cibustec.it Exhibition of Technologies for Food Industry

**MACFRUT** - <u>www.macfrut.com</u> Plants, technologies and services for the production, conditioning, marketing and transport of fruit and vegetables

**GEOFLUID** - <a href="https://www.geofluid.it">www.geofluid.it</a> Exhibition & Conference of Technology and Equipment for Prospecting, Extracting and Conveying Underground Fluids

**H20 – Accadueo** - <u>www.accadueo.com</u> Technologies for treatment and distribution of drinking water and wastewater treatment

SIGEP - www.sigep.it The Dolce World Expo

SAIE - www.saiebologna.it Exhibition of new building industrialization and land use

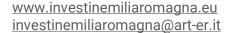
**REMTECH** - <u>www.remtechexpo.com</u> Remediation Technologies (including CHEMTECH on chemical innovation)

COSMOPACK - www.cosmoprof.com Various components of the cosmetics production chain

**R2B** - <u>www.rdueb.it</u> Research to Business is the first international exhibition about Research and Higher Skills for Innovation in Italy aimed at fostering cooperation between advanced research and industry









Excellence

# INNOVATION ECOSYSTEM

## HIGH TECHNOLOGY NETWORK



MECH "Mechatronics and Motoristics Clust-ER", association of public and private organisations: companies, research centres and training institutions.

HIGH TECHNOLOGY NETWORK

Laboratories – Mechanics Materials Platform

LINK - DISCOVER INDUSTRIAL RESEARCH IN 'MECHATRONICS AND MATERIALS'



- CIRI AEROSPACE
- CIRI MAM
- CNR-ISSMC
- CNR-NANO S3
- CNR-STEMS FE
- DAL Digital Automation Lab
- DTM
- ENEA-TEMAF
- F.M. Lab
- GHEPI Lab
- HFT Highftech Engineering srl
- HTS Hypertec Solution S.r.l.
- IL SENTIERO INTERNATIONAL CAMPUS
- INTERMECH-Mo.Re.
- ISTITUTO GIORDANO
- LIAM
- MechLav
- MISTER Smart Innovation
- MUSP
- NANOPROM CHEMICALS
- NCS Lab
- REI Lab
- STZ
- TRLab

#### S3 - SMART SPECIALISATION

RESULTS OF THE REGIONAL SMART SPECIALISATION STRATEGY S3 (updated December 2021)

- · 2,162 funded R&D projects,
- 1,128 M€ of total investment
- 436 M€ of public funds
- 999 new researchers

### UNIVERSITY AND TRAINING

| MASTER  | Where and Link  |
|---|---|
| Motorvehicle University of Emilia-Romagna (MUNER) | Bologna and Modena  |
| DEGREE COURSES                                    | University and link   |
| Engineering                                       | Bologna, Ferrara,<br>Modena and Reggio Emilia, Parma,<br>Piacenza |
| COMPETENCE CENTER                                 | Where and Link  |

COMPETENCE CENTER | Where and Link

BI-REX , Big Data <u>Bologna and Emilia-Romagna</u> Innovation and Research

### HIGHER TECHNICAL TRAINING

| Who and What   | Where and Link  |
|--|---|
| Polytechnic Network<br>Higher Education and Technical<br>raining (IFTS) - Mechanical Systems<br>and constructions    | Emilia-Romagna<br>(only IT)   |
| ITS MAKER FOUNDATION - Higher<br>Technical Institutes in Mechanics,<br>Mechatronics, Motor industry and<br>Packaging | Bologna, Forlì,<br>Modena, Parma,<br>Piacenza, Reggio<br>Emilia, Rimini |
| Foundation FITSTIC, INDUSTRY 4.0   | Emilia-Romagna<br>(only IT)   |

## **ENTREPRENEURAL ASSOCIATIONS**

| Who and What                    | Where and Link    |
|---------------------------------|-------------------|
| ACIMAC Ceramics                 | Modena (only IT)  |
| UCIMA Packaging and Packing     | Modena (only IT)  |
| Associazione Meccanica          | Bologna (only IT) |
| Club Mechatronics - Unindustria | Reggio Emilia     |

### INNOVATION CENTER

| Who   | Link                |
|---|---------------------|
| DEMOCENTER Foundation - including institutions, associations, banks, businesses | Modena<br>(only IT) |

### INTERNATIONAL TALENTS



Click for more info on mechatronics and automotive - internationaltalents.art-er.it





